# Knowledge Capture and Transition in the Michigan Department of Agriculture

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#### What is Knowledge Management?

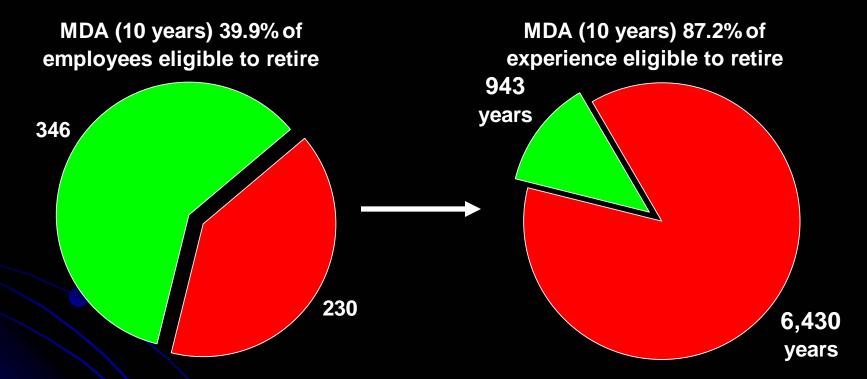
 Making more efficient use of the human knowledge and skill that exists within an organization.

Three main questions:

- 1. Specifically, what knowledge is being lost?
- 2. What are the business consequences of losing each item of knowledge?
- 3. What can we do about each item?

# What is "critical knowledge"?

- Explicit -can be written or codified in protocols, desk manuals, databases, etc.
- Implicit the "ask Bob syndrome"-typically fact based, 'know-how'
- Tacit cognitive and technical skills, sometimes historic, intuitive, developed over years
  - Knowledge gained through personal or cultural experience



Economic Pressure to Reduce Labor Cost =
 Not all retirees will be replaced

Increasing Career Mobility

\*2006 figures based on Civil Service estimates

# Some methods already in use

- Desk manuals
- Databases
- Limited cross training
  - "Steer Your Career"
- Limited mentoring
  - "Project Lead"
  - Leadership Academy
- Hiring contract employees to fill gaps

# Knowledge Retention

- Use a variety of methods
- Having knowledge of critical info/skills held and risk of loss is most important in planning
- Cannot capture/transfer knowledge in written format only
- Requires agency commitment to ongoing action

 2006 LA joint Action Learning Project team researched program developed by Tennessee Valley Authority (TVA) to address knowledge loss.

#### Knowledge Capture and Transition For State Agencies

"Do It As You Go, Not When You Go"







 Adopted by MDA Succession Planning committee

#### **MDA** actions

- Food & Dairy Division pilot 2007
- Super 8 Initiative
- Department training April 2008
  - Each division has its 'facilitators'
  - Rate knowledge loss risk
  - ID 'critical' positions based on retirement eligibility, experience and rarity of knowledge
  - Devise knowledge retention plans for succession planning

# Knowledge Loss Vulnerability Project Goals

- Identifying where critical positions/employees where knowledge loss is greatest threat in each division
- Identifying and prioritizing the specific knowledge or skills at risk --"cherry picking"
- Developing concrete, actionable recommendations for Division or Department administration to mitigate this loss (Knowledge Retention Plans)

# TVA Program Overview

- Identifies critical knowledge & positions-"Know what you know"
- Determines risk to agency if lost
- Written questionnaire and visual/audio interviews to assess critical knowledge/skills (including implicit) and best capture/transfer
- Knowledge Retention Plan (KRP) for individual employees to specify best methods for capture
- KRP for agency/division to use for tracking and planning purposes

#### Steps to Project

- Step 1-Knowledge Loss Risk Assessment
- Step 2-Written questionnaire and visual/audio interviews
- Step 3-Critical Skills Analysis
- Step 4- Knowledge Disposition
- Step 5-Knowledge Retention Plan

#### Initial employee evaluation

- Retirement eligibility (R<sub>E</sub>) based upon employee estimates or calculated based on age and time in service data
- Criticality (R<sub>P</sub>) based on supervisors' estimates on criticality of employee's knowledge
- Each factor rated 1-5, 5 highest importance
- Calculated knowledge loss risk factor (R<sub>TA</sub>)

$$R_E \times R_P = R_{TA}$$

A score of 15 or above was deemed actionable\*

# Risk categories

- Employees fall into one of four categories based on risk
  - High Priority (20-25)
  - Priority (16-19)
  - High Importance (10-15)
  - Important
- Depending on number of people in each category, you should center your efforts on those in the High Priority and Priority categories.
- Share list of categorized employees with supervisors/division directors

#### Step 1-example Analysis of Knowledge Loss Risk Factor for Food & Dairy Division, Michigan Department of Agriculture

20-25 High Priority - Immediate action needed. Specific replacement action plans with due dates will be developed to include: method of replacement, knowledge management assessment, specific training required, on-the-job training/shadowing with incumbent.

Employee Position held

Agra Kulcher Quality Assurance Specialist
Tracy Barnes Exotic Species Section Manager

16-19 Priority rating - Staffing plans should be established to address method and timing of replacement, recruitment efforts, training, shadowing

with current incumbent.

Employee Position held

Tom Smith Pesticide Industry Specialist 13

10-15 High Importance-Look ahead on how the position will be filled/work will be accomplished. College recruiting, training programs, process

improvements, reinvestment.

Employee Position held
Joe Smith Dairy Pharmacist

1-9 Important - Recognize the functions of the position and determine the replacement need. Rated as 8 or 9, OR position may have been identified as having unique skills or knowledge

Employee Position held Betsy Miller Secretary

Don Donaldson Pesticide Industry Technician

Bill Williamson Licensing Support

Sheila Shields Analyst

| KNOWLEDGE RETENTION PLAN |   |  |                            |  |  |  |
|--------------------------|---|--|----------------------------|--|--|--|
| Employee:                | Position: Engr.<br>Mech. General<br>(NUC) | Position Risk Factor: 4 Retirement Factor: 5 | Total Attrition Factor: 20 |  |  |  |

Summary and Situation Assessment:

The incumbent has in depth knowledge of and expertise in piping analysis with emphasis on use of the T Pipe software. This software is unique to SQN and little duplication of knowledge exists. Though a replacement person with an engineering degree could become proficient in the use of this software in about six months, least two years on-the-job training is needed to respond quickly to urgent questions related to piping analysis. In addition to the T Pipe system, there must be extensive knowledge of the Class II computer system, SDP — NEDP9, and SQN LDC 13.1 and 24.2. Though a person with a two year degree may be knowledgeable, it is preferable to have someone with a four year degree in either Civil or Mechanical Engineering.

Currently Employee A is being cross-trained on the T Pipe system. Employee B also works with this system and has significant knowledge. Employee C and Employee D work in the Chattanooga TVAN Corporate office and also have knowledge of the system.

Because the T Pipe system is unique to SQN there is no external training on its use. However ASME does provide training on piping analysis and code requirements.

| Knowledge or Skill   | Criticality (1-5) | <b>Actions</b> ( <i>Required of Criticality </i> <b>4</b> ) List steps which can and will be taken to retain this critical knowledge/skill and/or minimize the impact of its loss)  | Target Date(s) for<br>Completion          | Status and<br>Issues  |
|--|-------------------|---|---|---|
| Rigorous and alternate piping<br>analysis, component<br>qualification of code<br>components and pipe rupture<br>analysis skil ls | 5                 | <ul> <li>Identify a replacement person for the critical skills</li> <li>Replacement person complete ASME courses in piping analysis and code requirements</li> <li>Replacement person develop a working knowledge of T-Pipe Code, ASME Code, procedures and criteria through reading a nd mentoring of and</li> </ul> | Dec 2004<br>Sept 2005<br>Sept 2005        | Employee Aand Employee Bare being crossed trained in TPipe.  Will send both to ASME Course when offered by TVA Training.  Both being Mentored |
| Development Plans  | 5                 | Supervisor assign repl acement person "trail tasks" under the direction of and/or Replacement complete qualification card under mentor sponsorship Include mentoring in and PR&D and developmental goals in replacement individual Recruit/hire person to replace replacement person                                  | March 2005  Dec 2005  Sept 2004  Oct 2005 | On going replacements are   |
| Documentation  | 5                 | Incumbent to develop a piping analysis, component qualification and pipe rupture reference library of handbooks, procedures, criteria and process in conjunction with replacement person.   | Sept 2004                                 | On going will be completed by Sept.   |
| Knowledge Retention Plan Prep<br>Last Update: _7/22/04; Manage   | •                 | Consultant Date: Nov  | ember 6, 2003                             |   |

#### Results so far

- 274 staff persons have been rated as part of the Vulnerability Assessment
- 29 have been identified as "High Priority" requiring rapid action to prevent knowledge loss/lack of trained replacements
- All MDA divisions are in the process of completing KRPs for use in Dept workforce planning and hiring
- Each Division is currently responsible for determining best methods of capture/transition and insuring that they take place.

#### As we continue...

- Develop knowledge retention plans for more employees to incorporate into the Division KRP
- Simplify and make knowledge capture and transition part of normal routine for employees.
- Build redundancy in programs/duties whenever possible into workload planning, etc.

#### Recommendations

- Train facilitators within agency
- 2) ID critical knowledge/skills agency knowledge "index" & risk in single MDA division as pilot
- 3) Develop knowledge retention plans/strategies
  - Person-to-person transfer (employee overlap, mentoring, cross-training, etc.)
  - b. Store critical information (desk manuals, procedures, digital capture, etc.)
- 4) Create individuals & division KRP
- 5) Implement plans/strategies
- 6) Make adjustments as needed for agency